



Chamfering & Deburring Unit



VCF-500

Accessory: Side Mill Cutter Insert SPUN 422

SPMN 1203



ORDER NO.	CODE NO.
VCF-500	1023-001
VCF-500W	1023-002
VCF-500F	1023-003

PRACTICAL

- A. UNIVERSAL APPLICATION.
- B. SIMPLIFIED OPERATION.
- C. FAST-ACCURATE-RATIONAL.
- D. TIME SAVED.

- Tool cabinet stand VTC-20, 440 x 340 x 800 mm
CODE NO. 3405-221
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VCF-500W

Accessory: Grinding Wheel
100Øx50x17Ø



FEATURES FOR VCF-500, 500W, 500F

1. Simplified operation, suitable for unskilled personnel.
2. Easily to be bevelled for any length made of steel, cast iron, nonferrous metals, plastics, acrylic etc.
3. 500 : With exchangeable carbide inserts, insert can be changed easily to save cost and increase working ability.
4. 500W: With flange for grinding wheel, suit for steel material, heat treatment workpiece, can be bevelled or chamfered.
5. 500F : Working base on surface milling principles, the deburring processing surface is same as the milling machine surface.

※ Please confirm voltage & phase when order.

※ Guaranteed for 3 months



VCF-500F

Accessory: Face Milling Cutter
Insert SEKN 1203



TECHNICAL DATA

	500	500W	500F
Space requirement	500x320mm	500x440mm	500x220mm
Weight(kgs)	28.5	29.1	29
Voltage	3Ø 220V or 1Ø 110V/220V 50HZ/60HZ 3Ø 380V/415V		
Motor output	0.7KW		
Speed	3500 r.p.m.		
Length of guide rails	500mm	500mm	500mm
Height of bevel	0-3mm		
Bevel angle	15°~45° (Changable)	45°	45°

PLEASE NOTIFY VOLTAGE & PHASE, WHEN YOU ORDERING.
C.E MARK REQUESTED



VCF-500S

Accessory: Sanding Disc
165Øx22Ø

ORDER NO.	CODE NO.
VCF-500S	1023-004
VCF-600	1023-005
VCF-700	1023-006

PRACTICAL

- A. USING SAND-CLOTH ROLLER FOR CUTTING.
- B. GOOD FOR STEEL. CAST IRON HARDEN PARTS.
- C. NOT FOR SOFT IRON OR ALUMINUM.
- D. IF USED BENT WORKPIECE, THE CHAMFERING SURFACE WOULD NOT SMOOTHLY STRAIGHT.

FEATURES FOR VCF-

1. 500S: Uses sanding disc, can debur soft and rigid materials.
2. 600 : Easy to carry and time-saving. suitable for large size workpiece which can't be easily moved. The tools can be chamfered 0-3mm bevel angle, radius, arc angle, irregular shape. straight line, outer curve and etc.
3. 700 : The machine is used to carry out chamfering operations on any kind of ferrous material in particular steel and cast iron. Equipped with square-shaped tungsten carbide inserts-12.7x12.7x3.18 ISO 1203 SPUN. Simplified operation suitable for unskilled personnel. 3Ø220V/3Ø380V

- ※ Please confirm voltage & phase when order.
- ※ Guaranteed for 3 months

TECHNICAL DATA

	VCF-500S	VCF-600	VCF-700
Space requirement	330x410	380x130	360x200x260
Weight(kgs)	26	3.7	14
Voltage	3Ø220V or 1Ø110V/220V	3Ø380V/415V	50HZ/60HZ
Motor output	0.7KW	0.62KW	0.37KW
Speed	3500 r.p.m.	12000 r.p.m.	3500 r.p.m.
Length of guide rails	320mm	100mm	200mm
Height of bevel	0-3mm	0-3mm	0-7mm
Bevel angle	45°	45°	15°~45° Adjustable

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Light duty

VCF-600

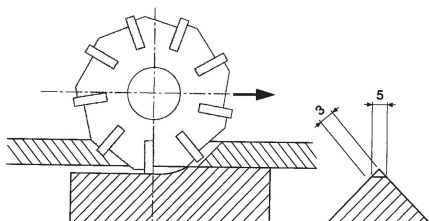
Insert SPMW 321
ZSPMW 090308



VCF-700

Side mill cutter

Heavy duty



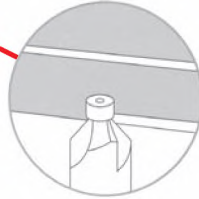


Chamfering & Deburring Unit



ORDER NO.VCF-300A CODE NO.1023-007

NEW



SPECIFICATION

Accessory	Carbide end mills
Machine size	L330mm x W330mm x H300mm
Voltage	1 ϕ , 220V; 50Hz/60Hz
Speed	0~12000 r.p.m.
Distance of Bevel	0~3mm
Bevel angle	45°
N.W. / G.W.	40kgs / 42kgs
Box size	550mm x 440mm x 380mm
Measurement	3.4 Square feet
Motor	1HP
Track Size	300mm x 250mm x 10mm

- Process by carbide end mill.
- The range of chamfer: inner dia. 6mm, inner gap width 6mm and 3R arc.
- The chamfer a bility by: 2C/2R.
- The adjustable speed (0-6000rpm) can use for all kinds of materials cutting. (except harden parts)
- This machine was designed for regular and irregular parts such as curved surface, inner gap, and complex of inner and outer parts.
- All bevel angle comes to 45° by 45° carbide end mill.

※ Please confirm voltage & phase when order.



Ejector Pin Cutting-off Unit

ORDER NO.VEC-100 CODE NO.1024-001

A PRECISE & SHARP CUTTING TOOL FOR MOULD MAKING LINE



Features

- Moveable shaft bearing easy operation, safety.
 - For cutting ejector pin of mould. or machine key, round rod.
 - Heat-Treatment materials. Good-Looking cutting surface of stainless steel.
 - Handle device according law of lever, it's easy to move on.
 - Cause no vibration, no dust and noiseless.
 - Easy to exchange the emery wheel.
- ※ Please confirm voltage & phase when order.

ABLE TO CUT ALL THE MATERIAL WITH PLANE SURFACE ALMOST

SPECIFICATION

Unit:mm

Max. Cutting capacity	Ø25x300L
Cutting tolerance	20 ± 0.10MM
Cut-off sander lamina	150MM (O.D.)
	1MM (THICK) 19.05MM (HOLE)
R.P.M.	3600
Motor	1/2HP
Measure rule	300MM
Weight (approx.)	94.5KGS
Machine size	620x420x450MM
Packing size	720x520x600MM

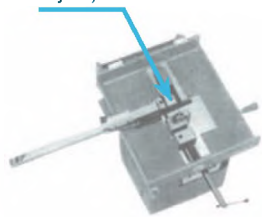
STANDARD ACCESSORIES

Emery wheel (Ø150x1x19.05mm) 5 PCS



LARGE & SMALL V SLOT

(For clamping round object)



EMERY WHEEL ASSEMBLY BY HAND

opened locked tightly



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