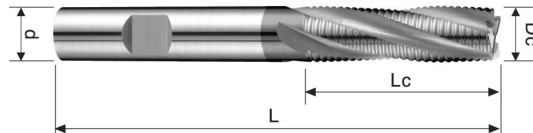
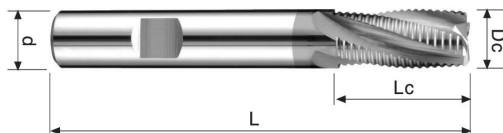
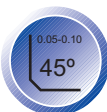


Roughing End Mills



Carbide



Work Material / Velocity m/min

GR.1 Non alloyed steels Alloyed Steels	GR.2 Heat resistant steels Stainless steels	GR.3 Hardened steels < 48 HRC	GR.4 Hardened steels 48-56 HRC	GR.6 Iron	GR.7 Titanium	GR.8 Nickel
100-180	40-80	80-140	60-100	100-180	20-50	30-50

※ 3 FLUTE ORDER NO.
VFF08-6, VFF08-8
VFF09-6, VFF09-8

Standard Length(Order No. VFF08-Dia)

Unit:mm

ORDER NO.	Dc h10	Lc mm	L mm	d h5	CODE NO.
VFF08-6	6	13	57	6	6008-240
VFF08-8	8	19	63	8	6008-241
VFF08-10	10	22	72	10	6008-242
VFF08-12	12	26	83	12	6008-243
VFF08-14	14	26	83	14	6008-244
VFF08-16	16	32	92	16	6008-245
VFF08-18	18	32	92	18	6008-246
VFF08-20	20	38	104	20	6008-247

Long Length(Order No. VFF09-Dia)

Unit:mm

ORDER NO.	Dc h10	Lc mm	L mm	d h5	CODE NO.
VFF09-6	6	19	63	6	6008-260
VFF09-8	8	28	72	8	6008-261
VFF09-10	10	34	84	10	6008-262
VFF09-12	12	40	97	12	6008-263
VFF09-20	20	56	122	20	6008-265