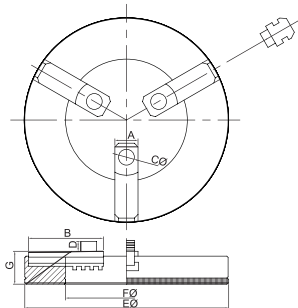




Soft Jaw Forming Unit

NEW



FAETURES

- Suit for CNC lathe
- Soft jaws can be made smaller sizes by this unit easily. With only some simple process, soft jaws can be bored.
- This type with a continuous micro sdjustment is to provide accurate position to reduce the abrasion of soft jaws.
- With counterclockwise clock, the machining field can be easily espended.

The operation process as following:

- 1.Set the jaw for correct position.
- 2.Adjust the Jaw Boring Fixtures to fit the bolt holes, and turn opposite direction of the chuck clamping force.
- 3.Lock the chuck to clamp the Jaw forming unit.
- 4.Machining the required size.
- 5.Unicok chuck, and remove the Jaw forming Fistures.
- 6.If these steps are operated correctly, the part will be accurated & better T.I.R.

Unit:mm

ORDER NO.	SUIT FOR CHUCK	A-B	CØ	D	EØ	FØ	G	JAW STROKE EACH	MAX.GRIPPING FORCE kgs	MAX.SPEED R.P.M.	KGS	CODE NO.
VFR-06-S	5",6",8" 130,160,180	19-61	13	7	170	100	26	7.4	1500	800	2.7	5002-370
VFR-08-S	6",8",10" 160,200,250	19-61	16.3	8	200	125	26	7.4	1500	700	3.5	5002-371
VFR-10-S	8",10",12" 200,250,300	24-80	18.3	8	248	160	31	8.5	1750	600	5.6	5002-372