



Work Material / Velocity m/min

GR.1 Non alloyed steels Alloyed Steels	GR.2 Heat resistant steels Stainless steels	GR.3 Hardened steels < 48 HRC	GR.4 Hardened steels 48-56 HRC	GR.6 Iron	GR.7 Titanium	GR.8 Nickel
60-250	35-150	60-120	40-100	60-160	50-180	40-350

CARBIDE

Long Length(Order No. VED40-Dia)

Unit:mm

ORDER NO.	Dc h10	Lc mm	L mm	d h6	CODE NO.
VED40-4	4	20	80	4	6008-201
VED40-5	5	25	100	6	6008-202
VED40-6	6	30	100	6	6008-203
VED40-8	8	35	100	8	6008-204
VED40-10	10	40	100	10	6008-205
VED40-12	12	45	110	12	6008-206
VED40-16	16	60	150	16	6008-208