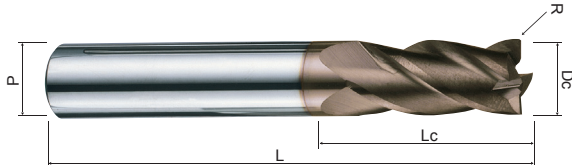
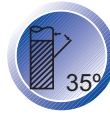




Finishing End Mills <56HRC



CARBIDE



Work Material / Velocity m/min

GR.1 Non alloy steels Alloyed Steels	GR.2 Heat resistant steels Stainless steels	GR.3 Hardened steels < 48 HRC	GR.4 Hardened steels 48-56 HRC	GR.6 Iron	GR.7 Titanium	GR.8 Nickel
60-300	30-120	60-120	40-100	40-180	40-120	40-120

Standard Length(Order No. VE164X-Dc)

Unit:mm

ORDER NO.	Dc e8	Lc mm	L mm	d h6	CODE NO.
VE164-1.0	1.0	3	50	4	6007-300
VE164-1.5	1.5	5	50	4	6007-301
VE164-2.0	2.0	6	50	4	6007-302
VE164-2.5	2.5	8	50	4	6007-303
VE164-3.0	3.0	8	50	6	6007-304
VE164-4.0	4.0	11	50	6	6007-306
VE164-5.0	5.0	13	50	6	6007-308
VE164-6.0	6.0	16	50	6	6007-310
VE164-8.0	8.0	20	60	8	6007-312
VE164-10.0	10.0	25	72	10	6007-314
VE164-12.0	12.0	30	75	12	6007-316
VE164-14.0	14.0	32	90	16	6007-317
VE164-16.0	16.0	40	100	16	6007-318
VE164-18.0	18.0	40	100	20	6007-319
VE164-20.0	20.0	40	100	20	6007-320

Long Length(Order No. VE165X-Dc)

Unit:mm

ORDER NO.	Dc e8	Lc mm	L mm	d h6	CODE NO.
VE165-3	3	12	70	6	6007-330
VE165-4	4	15	70	6	6007-331
VE165-5	5	20	80	6	6007-332
VE165-6	6	20	80	6	6007-333
VE165-8	8	25	100	8	6007-335
VE165-10	10	30	100	10	6007-337
VE165-12	12	35	110	12	6007-339
VE165-14	14	40	120	16	6007-340
VE165-16	16	50	140	16	6007-341
VE165-20	20	55	160	20	6007-342