



High Performance Drills

Carbide



VERTEX®



Standard Length(Order No. VDD32-Dia)

Unit:mm

ORDER NO.	Dc h7	Lc mm	L mm	d h6	Ld mm	d mm	CODE NO.
VDD32-3.0	3.0	28	66	6	36	3.0	6008-700
VDD32-3.1	3.1	28	66	6	36	3.1	6008-701
VDD32-3.2	3.2	28	66	6	36	3.2	6008-702
VDD32-3.3	3.3	28	66	6	36	3.3	6008-703
VDD32-3.4	3.4	28	66	6	36	3.4	6008-704
VDD32-3.5	3.5	28	66	6	36	3.5	6008-705
VDD32-3.6	3.6	28	66	6	36	3.6	6008-706
VDD32-3.7	3.7	28	66	6	36	3.7	6008-707
VDD32-3.8	3.8	36	74	6	36	3.8	6008-708
VDD32-3.9	3.9	36	74	6	36	3.9	6008-709
VDD32-4.0	4.0	36	74	6	36	4.0	6008-710
VDD32-4.1	4.1	36	74	6	36	4.1	6008-711
VDD32-4.2	4.2	36	74	6	36	4.2	6008-712
VDD32-4.3	4.3	36	74	6	36	4.3	6008-713
VDD32-4.4	4.4	36	74	6	36	4.4	6008-714
VDD32-4.5	4.5	36	74	6	36	4.5	6008-715
VDD32-4.6	4.6	36	74	6	36	4.6	6008-716
VDD32-4.7	4.7	36	74	6	36	4.7	6008-717
VDD32-4.8	4.8	44	82	6	36	4.8	6008-718
VDD32-4.9	4.9	44	82	6	36	4.9	6008-719
VDD32-5.0	5.0	44	82	6	36	5.0	6008-720
VDD32-5.1	5.1	44	82	6	36	5.1	6008-721
VDD32-5.2	5.2	44	82	6	36	5.2	6008-722
VDD32-5.3	5.3	44	82	6	36	5.3	6008-723
VDD32-5.4	5.4	44	82	6	36	5.4	6008-724
VDD32-5.5	5.5	44	82	6	36	5.5	6008-725
VDD32-5.6	5.6	44	82	6	36	5.6	6008-726
VDD32-5.7	5.7	44	82	6	36	5.7	6008-727
VDD32-5.8	5.8	44	82	6	36	5.8	6008-728
VDD32-5.9	5.9	44	82	6	36	5.9	6008-729
VDD32-6.0	6.0	44	82	6	36	6.0	6008-730
VDD32-6.1	6.1	53	91	8	36	6.1	6008-731
VDD32-6.2	6.2	53	91	8	36	6.2	6008-732
VDD32-6.3	6.3	53	91	8	36	6.3	6008-733
VDD32-6.4	6.4	53	91	8	36	6.4	6008-734
VDD32-6.5	6.5	53	91	8	36	6.5	6008-735
VDD32-6.6	6.6	53	91	8	36	6.6	6008-736
VDD32-6.7	6.7	53	91	8	36	6.7	6008-737
VDD32-6.8	6.8	53	91	8	36	6.8	6008-738
VDD32-6.9	6.9	53	91	8	36	6.9	6008-739
VDD32-7.0	7.0	53	91	8	36	7.0	6008-740
VDD32-7.1	7.1	53	91	8	36	7.1	6008-741
VDD32-7.2	7.2	53	91	8	36	7.2	6008-742
VDD32-7.3	7.3	53	91	8	36	7.3	6008-743
VDD32-7.4	7.4	53	91	8	36	7.4	6008-744
VDD32-7.5	7.5	53	91	8	36	7.5	6008-745
VDD32-7.6	7.6	53	91	8	36	7.6	6008-746
VDD32-7.7	7.7	53	91	8	36	7.7	6008-747
VDD32-7.8	7.8	53	91	8	36	7.8	6008-748
VDD32-7.9	7.9	53	91	8	36	7.9	6008-749

Work Material / Velocity m/min

GR.1 Non alloyed steels Alloyed Steels	GR.2 Heat resistant steels Stainless steels	GR.3 Hardened steels < 48 HRC	GR.4 Hardened steels 48-56 HRC	GR.6 Iron
80-180	45-60	40-60	15-35	90-130
GR.7 Titanium	GR.8 Nickel	GR.9 Copper	GR.10 Aluminium	
35-45	30-45	130-230	130-300	

ORDER NO.	Dc h7	Lc mm	L mm	d h6	Ld mm	d mm	CODE NO.
VDD32-8.0	8.0	53	91	8	36	8.0	6008-750
VDD32-8.1	8.1	61	103	10	40	8.1	6008-751
VDD32-8.2	8.2	61	103	10	40	8.2	6008-752
VDD32-8.3	8.3	61	103	10	40	8.3	6008-753
VDD32-8.4	8.4	61	103	10	40	8.4	6008-754
VDD32-8.5	8.5	61	103	10	40	8.5	6008-755
VDD32-8.6	8.6	61	103	10	40	8.6	6008-756
VDD32-8.7	8.7	61	103	10	40	8.7	6008-757
VDD32-8.8	8.8	61	103	10	40	8.8	6008-758
VDD32-8.9	8.9	61	103	10	40	8.9	6008-759
VDD32-9.0	9.0	61	103	10	40	9.0	6008-760
VDD32-9.1	9.1	61	103	10	40	9.1	6008-761
VDD32-9.2	9.2	61	103	10	40	9.2	6008-762
VDD32-9.3	9.3	61	103	10	40	9.3	6008-763
VDD32-9.4	9.4	61	103	10	40	9.4	6008-764
VDD32-9.5	9.5	61	103	10	40	9.5	6008-765
VDD32-9.6	9.6	61	103	10	40	9.6	6008-766
VDD32-9.7	9.7	61	103	10	40	9.7	6008-767
VDD32-9.8	9.8	61	103	10	40	9.8	6008-768
VDD32-9.9	9.9	61	103	10	40	9.9	6008-769
VDD32-10.0	10.0	61	103	10	40	10.0	6008-770
VDD32-10.2	10.2	71	118	12	45	10.2	6008-771
VDD32-10.5	10.5	71	118	12	45	10.5	6008-772
VDD32-10.8	10.8	71	118	12	45	10.8	6008-773
VDD32-11.0	11.0	71	118	12	45	11.0	6008-774
VDD32-11.5	11.5	71	118	12	45	11.5	6008-775
VDD32-12.0	12.0	71	118	12	45	12.0	6008-776
VDD32-12.5	12.5	77	124	14	45	12.5	6008-777
VDD32-13.0	13.0	77	124	14	45	13.0	6008-778
VDD32-13.5	13.5	77	124	14	45	13.5	6008-779
VDD32-14.0	14.0	77	124	14	45	14.0	6008-780
VDD32-14.5	14.5	83	133	16	48	14.5	6008-781
VDD32-15.0	15.0	83	133	16	48	15.0	6008-782
VDD32-15.5	15.5	83	133	16	48	15.5	6008-783
VDD32-16.0	16.0	83	133	16	48	16.0	6008-784
VDD32-16.5	16.5	93	143	18	48	16.5	6008-785
VDD32-17.0	17.0	93	143	18	48	17.0	6008-786
VDD32-17.5	17.5	93	143	18	48	17.5	6008-787
VDD32-18.0	18.0	93	143	18	48	18.0	6008-788
VDD32-18.5	18.5	101	153	20	50	18.5	6008-789
VDD32-19.0	19.0	101	153	20	50	19.0	6008-790
VDD32-19.5	19.5	101	153	20	50	19.5	6008-791
VDD32-20.0	20.0	101	153	20	50	20.0	6008-792

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