



## Work Material / Velocity m/min

GR.1 Non alloyed steels Alloyed Steels	GR.2 Heat resistant steels Stainless steels	GR.3 Hardened steels < 48 HRC	GR.4 Hardened steels 48-56 HRC	GR.6 Iron	GR.7 Titanium	GR.8 Nickel
60-250	35-150	60-120	40-100	60-160	50-180	40-350

**CARBIDE**

## Standard Length(Order No. VEC40-Dia)

Unit:mm

ORDER NO.	Dc h10	Lc mm	L mm	d h6	CODE NO.
VEC40-1.0	1.0	3	50	4	6008-180
VEC40-1.5	1.5	5	50	4	6008-181
VEC40-2.0	2.0	6	50	4	6008-182
VEC40-4.0A	4.0A	11	50	4	6008-185
VEC40-3.0	3.0	8	50	6	6008-186
VEC40-4.0	4.0	11	50	6	6008-187
VEC40-5.0	5.0	13	50	6	6008-188
VEC40-6.0	6.0	16	50	6	6008-189
VEC40-8.0	8.0	20	60	8	6008-191
VEC40-10.0	10.0	25	72	10	6008-193
VEC40-12.0	12.0	30	75	12	6008-194
VEC40-14.0	14.0	40	100	16	6008-195
VEC40-16.0	16.0	45	100	16	6008-196
VEC40-20.0	20.0	50	110	20	6008-197

