

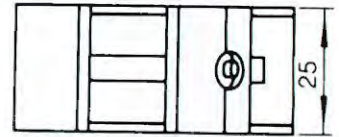
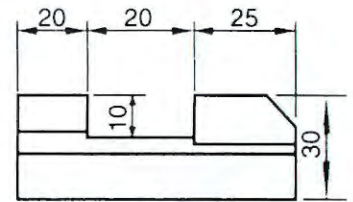
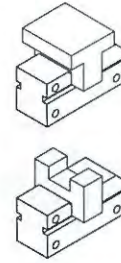
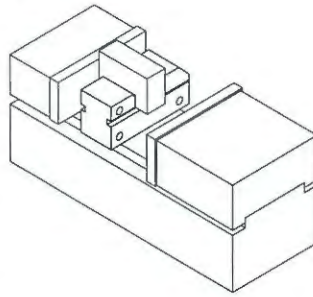


# Mini Tool Maker Vice



ORDER NO.VMV-10 CODE NO.2003-001

WEIGHT:0.3kg



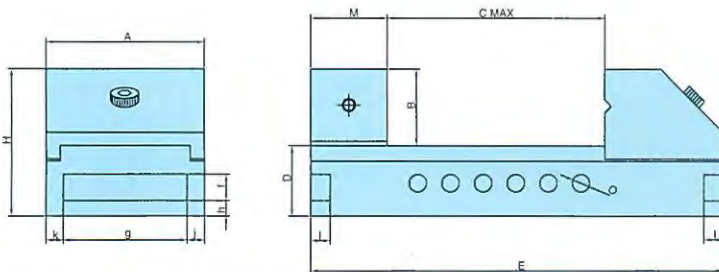
Tool makers vise of mini type which can be put in a bigger vise to process the small and precise workpiece. Also it can be used in an E.D.M. machine and grinding machine.

Squareness and parallelism : within  $\pm 0.005$  mm / 100 mm.

ORDER NO.	Weight (kgs)	CODE NO.
VMV-10	0.3	2003-001



# Tool Maker Vice



- Made of SK material of J.I.S. specification.
- Hardened by heat treatment and precision ground.
- Squareness and parallelism are ensured to be within  $\pm 0.005$  mm / 100 mm.
- It can be used and kept its high precision while standing on its base, sides or extremity, for inspection use in stead of squares due to its extremely accuracy.
- Hardness: HRC  $54 \pm 2^\circ$

ORDER NO.	MATERIAL	A	B	C max	D	E	I	f	g	h	j	k	H	M	O	N.W (KGS)	CODE NO
VMV-15	SK2	36	20	40	20	100	5	8	24	5	6	6	40	20	6	0.9	2003-010
VMV-20	SK2	47	29	74	28	150	5	10	37	6	5	5	57	30	8	2	2003-011
VMV-25	SK2	62	34	89	28	170	7	10	52	6	5	5	62	30	8	3.3	2003-012
VMV-30	SK2	72	34	99	32	190	9	12	56	7	8	8	66	35	8	4.5	2003-013
VMV-35	SK2	88	45	120	40	225	12	12	64	11	12	12	85	40	10	7	2003-014
VMV-40	SK2	98	45	125	40	230	12	12	64	11	17	17	85	40	10	8.9	2003-015
VMV-50	SK2	125	50	157	50	287	12	13	73	14	26	26	100	50	14	15.5	2003-016
VMV-60	S50C	150	50	200	50	330	12	14	76	14	37	37	100	50	14	21.4	2003-017